



CERTIFICATE



TÜV SÜD Czech s.r.o. – CERTIFICATION BODY
Which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute
according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization



PEaPE METAL, s.r.o.
č.p. 247
CZ - 671 33 Mikulovice
Company Registration No.: 25580272

Place of Manufacture:
č.p. 247, CZ - 671 33 Mikulovice u Znojma

is certified to perform P - production

under classification level **CL 1** according to **EN 15085-2:2020+A1:2023**.

Number of the Audit Report: **18.740.389.15085**

Certification validity: from **09.02.2026** until **08.02.2029**

Certificate number: **18.740.134**

Certification scheme: **NKV-CS-001**

- in accordance with TÜV SÜD Czech certification system s.r.o.

Details and validity conditions are stated in the annex to this certificate which forms its integral part and contains 2 pages.

Prague, issued on 09.02.2026



On behalf of certification body
Pavla Nerandžičová



1. **Field of application:** bogies (headstocks, solebars, cross bearers, bogie frames); underframes of locomotives, passenger rolling stock and freight wagons (extensions, solebars, cross bearers, bolsters, assembly); car bodies (end and side walls, roof, driver cabin, floor plate assembly, energy absorption modules, anti-climbers); supporting frames, brackets and tensioning straps for exterior equipment (e.g. tanks, electrical, air-conditioning and compressed air containers); exterior self-supporting equipment boxes and underfloor containers (fresh water and waste-water containers); exterior traction and power equipment (transformer casing, transformer suspension, engine suspension, transmission suspension, attachment for traction motor, instrument racks); interior traction and power equipment (transformer casing, transformer suspension, engine suspension, transmission suspension, attachment for traction motor, instrument racks)

2. **Range of certification:**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22.3	t = 1,5 – 6,0 mm	FW
135	1.1	t = 0,75 – 3,0 mm	BW
		t = 1,0 – 3,0 mm	FW
		t = 2,1 – 6,0 mm	FW, robotic welding
	1.1 / 8.1	t ₁ = 2,8 – 8,0 mm t ₂ ≥ 5,0 mm	FW
	1.2	t = 3,0 – 50,0 mm	BW
		t ≥ 3,0 mm	FW
		t = 3,0 – 12,0 mm D = 10,0 – 40,0 mm	FW
	8.1	t = 3,0 – 16,0 mm	BW
		t = 1,0 – 30,0 mm	FW
141	1.1	t = 0,75 – 3,0 mm	BW
		t = 1,0 – 3,0 mm	FW
	8.1	t = 0,5 – 6,0 mm	BW
		t = 1,0 – 3,0 mm	FW
	22.3	t = 1,5 – 6,0 mm	BW, FW
521	8.1	t = 1,4 – 2,2 mm	BW, FW



3. Welding coordinators:

Work functions – level according to EN 15085-2+A1, art. 5.3.1	First name, surname / date of birth	Qualification level
Responsible welding coordinator – A	Ing. Miroslav Fruhwirt / 20.09.1988	6.2.2
1 st Deputy of RWC – A	Ing. Alan Malec (external) / 12.02.1974	6.2.2
Other deputies – B	--	--
Other deputies – C	--	--

Remarks / Extensions:

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- Changes of supervision staff or welding process shall be announced to the TÜV SÜD Czech immediately. This circumstance can cause the dependence of the next certificate continuance on additional conformity assessment.
- TÜV SÜD Czech shall supervise the proper functioning of the Quality System at the manufacturer within one year deadline on the basis of a concluded contract about the controlling activity.
- The certificate can be renewed on demand.
- The certificate shall only be reproduced complete including all annexes.
- The right to use TÜV SÜD Czech certification mark was established to the certificate.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to the certification body TÜV SÜD Czech.
- Not specified items (advertising, use of certification mark and certificates) are governed by the General Terms and Conditions for the Certification of Processes and Services, as amended on www.tuvsud.com/cz.

